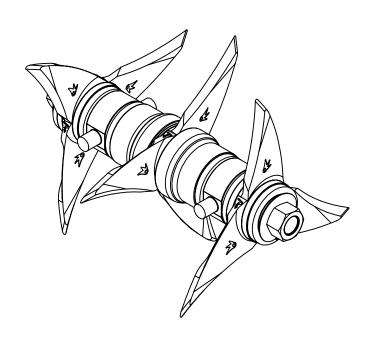
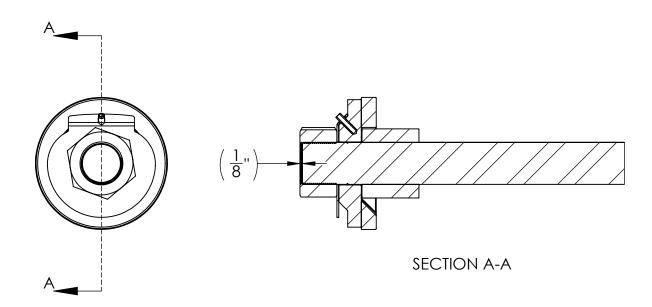
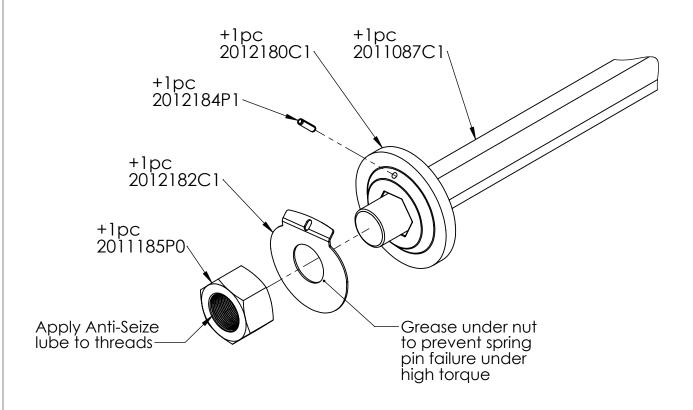
ITEM NO.	PartNo	QTY.	Weight	Description	Material	Length
1	2011012C0	3	2.49	ROLLER HARTING RING DRIVER	80-55-06	
2	2011018C1	6	2.37	Harting Ring, Cast	80-55-06	
3	2011058C0	9	4.884	CW Tine, Tabs Base, hard-faced	2011014C2	
4	2011074C1	2	20.96	Short Spacer, Cast	65-45-12	
5	2011085C0	4	3.50	End Cap	80-55-06	
6	2011087C1	1	20.22	Bearings are set on the turned outer ends of the shaft inboard of the threads.	BAR HEX-1.75, 4140	27.625
7	2011185P0	2	1.60	1-3/4"-12 Grade 8 Hex Nut, MCM# 90499A868	Grade 8 Steel	
8	2012180C1	2	3.49	End Cap, drilled	2011085C0	
9	2012182C1	2	0.27	Roller nut lock flange	SH-14GA	2
10	2012184P1	2	0.008	1/4" x 1" Zinc-Plated Steel Slotted Spring Pin, MCM# 90692A742	MCM# 90692A742	
11	2014183P0	4	0.13	Flat roller bearing washer, BOKERS# 422395	BOKERS# 422395	0.125
12	ASM986A04	2	9.23	Roller Bearing Unit		

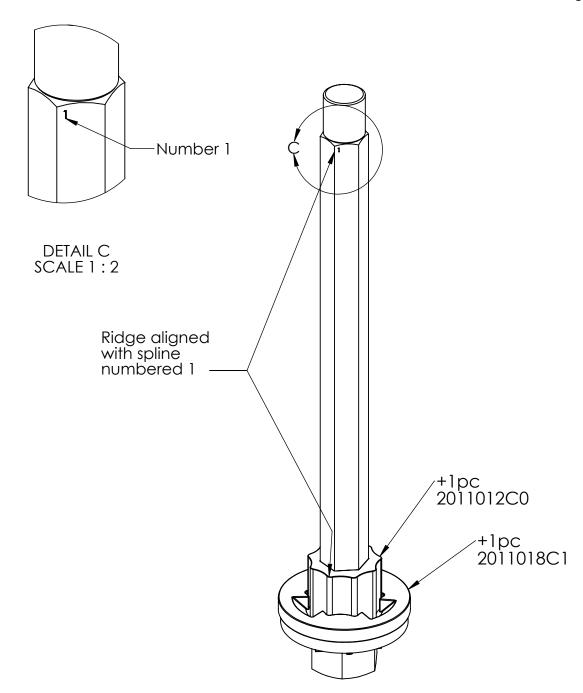


( contains	Assem prints to constituer	bly BOM Link: nt part prints ) AS	M987	403.xls			
Drawing N		revision 0			PART NO.	DESCRIPTION: 3star Roller, CW	
A3M987.	ASM987A03 DATE 3/28/2016 A:				ASM987A03		
B:			DEBUR AND BREAK SHARP EDGES		PROCESSES		
C:		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2°  DO NOT SCALE DRAWING		Assemble	Soil Regeneration		
D:				Grease	Unlimited		
E:					PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS		
NAME	CIONATURE		A4	SCALE:1:8		THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A	
Daniel R. M.	SIGNATURE		SHEET 1 OF 13			WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.	

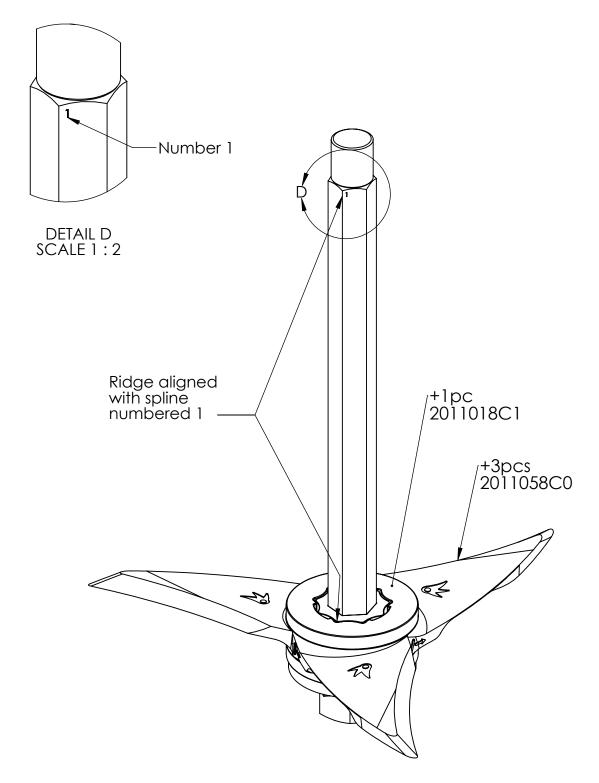




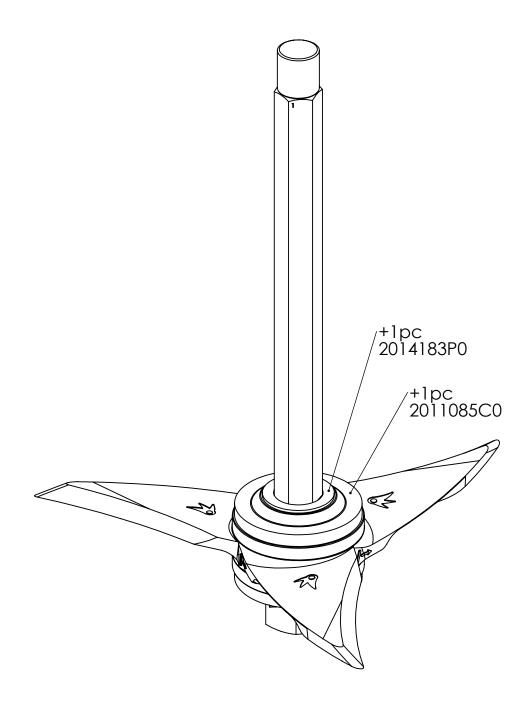
( contains prints to cons	Assembly BOM Link: AS	M987	403.xls		
Drawing Name:			PART NO.	DESCRIPTION: 3star Roller, CW	
ASM987A03 DATE 3/28/2016				ASM987A03	Ssidi kollei, CW
A:				A3/V1/0/A03	
B:	DEBUR AND BREAK SHARP EDGES		PROCESSES		
		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		Assemble	WEIGHT: 25.59Lbs
C:	C:		VISH:	0	Soil Regeneration
D:		LINEAR: 1/16" ANGULAR: 2° DO NOT		Grease	Unlimited
E:				PROPRIETARY AND CONFIDENTIAL	
L.		SCALE DRAWING  A4 SCALE:1:4			THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED, ANY REPRODUCTION IN PART OR AS A
NAME SIGNATURE Daniel R. M.	ME SIGNATURE			WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.	



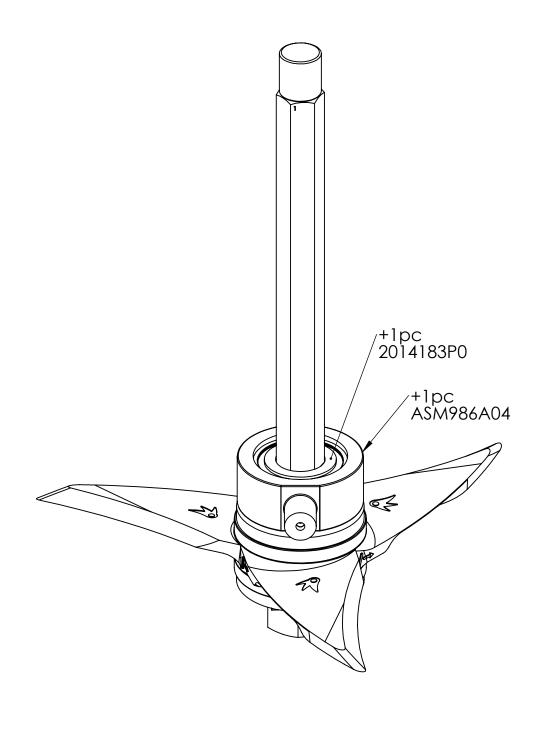
( contains	Assem prints to constituer	bly BOM Link: nt part prints ) AS	M987	103.xls			
_	Drawing Name:         REVISION         0           ASM987A03         DATE         3/28/2016				PART NO. <b>ASM987A03</b>	DESCRIPTION: 3star Roller, CW	
B: C:			EDGES UNLESS OTH DIMENSION SURFACE FII TOLERANCE LINEAR: 1/	S: 16"	PROCESSES Assemble Grease	WEIGHT: 25.59Lbs  Soil Regeneration Unlimited	
E:  NAME SIGNATURE Daniel R. M.		DO NOT SCALE DRAWING  A4 SCALE:1:4  SHEET 3 OF 13			PROPRIETARY AND CONFIDENTIAL  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOLE REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOLE REGENERATION UNLIMITED IS PROHIBITED.		



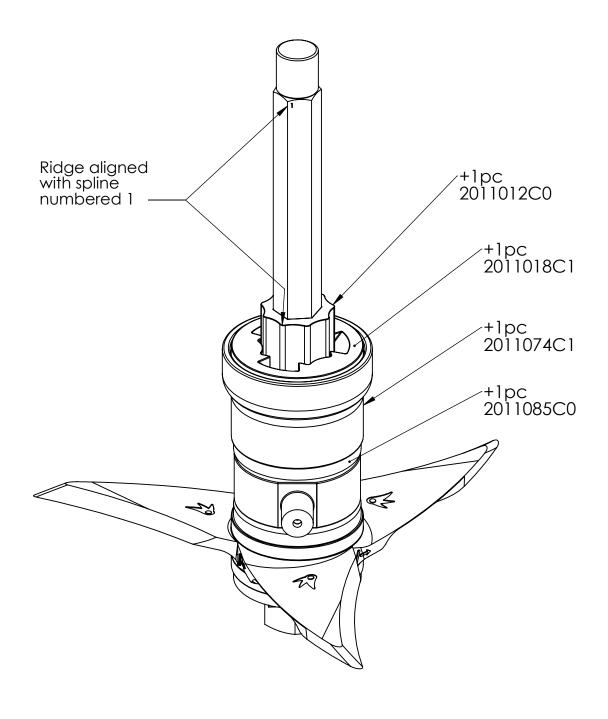
( contains	Assem prints to constituer	bly BOM Link: nt part prints ) AS	M987	103.xls			
Drawing N		revision 0			PART NO.	DESCRIPTION: 3star Roller, CW	
ASM987	ASM987A03 DATE 3/28/2016				ASM987A03	osiai Roller, CVV	
A:	A:				A3/41/07/A03		
B:			DEBUR AND EDGES	BREAK SHARP	PROCESSES		
				ERWISE SPECIFIED: S ARE IN INCHES	Assemble	WEIGHT: 25.59Lbs	
C:	C: D:		SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2°		O	Soil Regeneration	
D:					Grease	Unlimited	
				OO NOT		PROPRIETARY AND CONFIDENTIAL	
E:	E:		SCALE DRAWING			THE INFORMATION CONTAINED IN THIS DRAWING IS	
	Lavarran		A4	SCALE:1:4		THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A	
NAME Daniel R. M.	SIGNATURE		SHEET 4 OF 13			WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.	



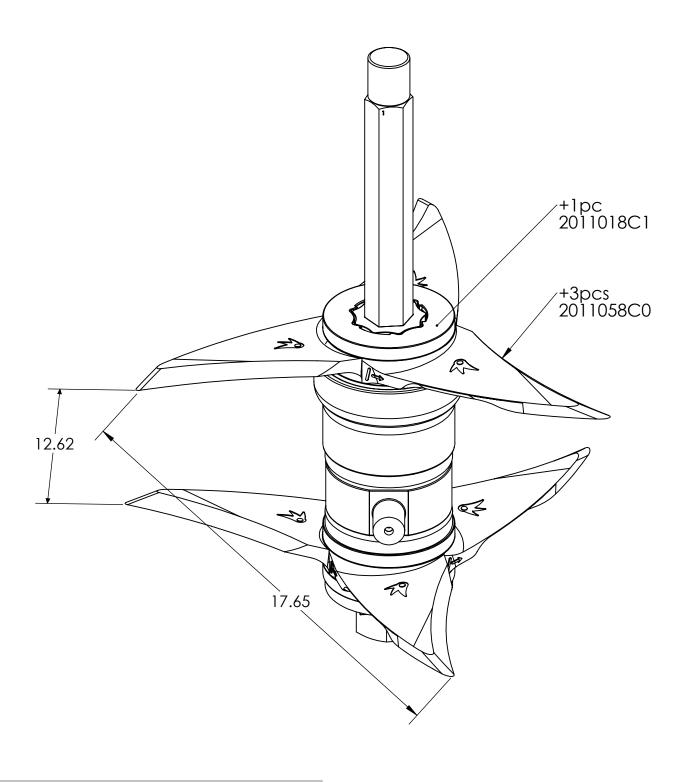
( contains	Assem prints to constituer	bly BOM Link: nt part prints ) AS	M987 <i>A</i>	A03.xls		
	Drawing Name: REVISION 0 ASM987A03 DATE 3/28/2016 A:				PART NO. <b>ASM987A03</b>	DESCRIPTION: 3star Roller, CW
B:		DEBUR AND BREAK SHARP EDGES  UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2°  DO NOT SCALE DRAWING  A4  SCALE:1:4		PROCESSES Assemble Grease	WEIGHT: 25.59Lbs	
C: D: E:					Soil Regeneration Unlimited	
					PROPRIETARY AND CONFIDENTIAL  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOLE REGENERATION INITIALLY ANY REPORT OF ACCOUNTS.	
NAME Daniel R. M.	SIGNATURE		SHEET 5 OF 13			UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.



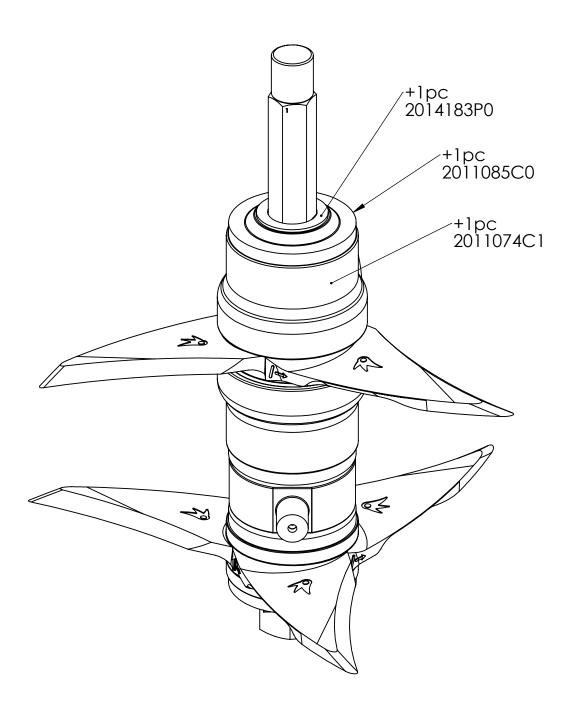
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_	Orawing Name: REVISION 0 ASM987A03 DATE 3/28/2016				PART NO. <b>ASM987A03</b>	DESCRIPTION: 3star Roller, CW
B: C:			EDGES UNLESS OTH	ES: '16"	PROCESSES Assemble Grease	Soil Regeneration Unlimited
E:  NAME SIGNATURE Daniel R. M.		DO NOT SCALE DRAWING  A4 SCALE:1:4  SHEET 6 OF 13			PROPRIETARY AND CONFIDENTIAL  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.	



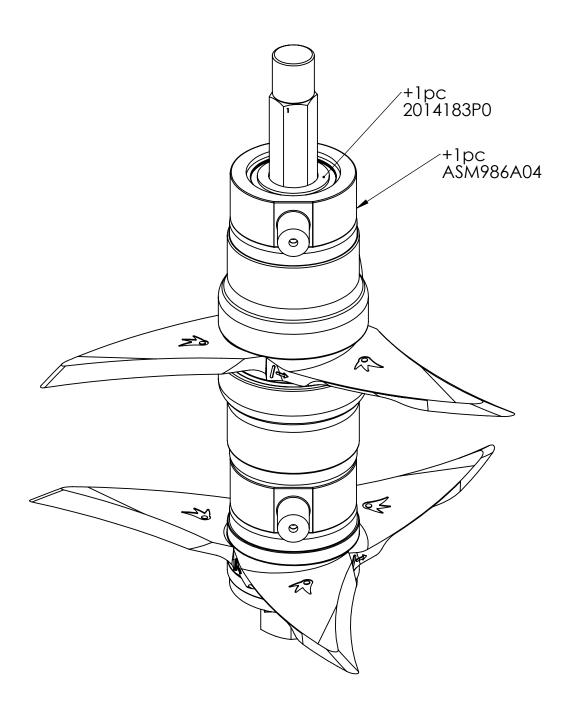
( contains	Assem prints to constituer	oly BOM Link: nt part prints ) AS	M987	103.xls			
	Drawing Name:         REVISION         0           ASM987A03         DATE         3/28/2016				PART NO. <b>ASM987A03</b>	DESCRIPTION: 3star Roller, CW	
B: C:			EDGES UNLESS OTH	S: 16"	PROCESSES Assemble Grease	Soil Regeneration Unlimited	
E: NAME Daniel R. M.	SIGNATURE		SCAL A4	SCALE:1:4		PROPRIETARY AND CONFIDENTIAL  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.	



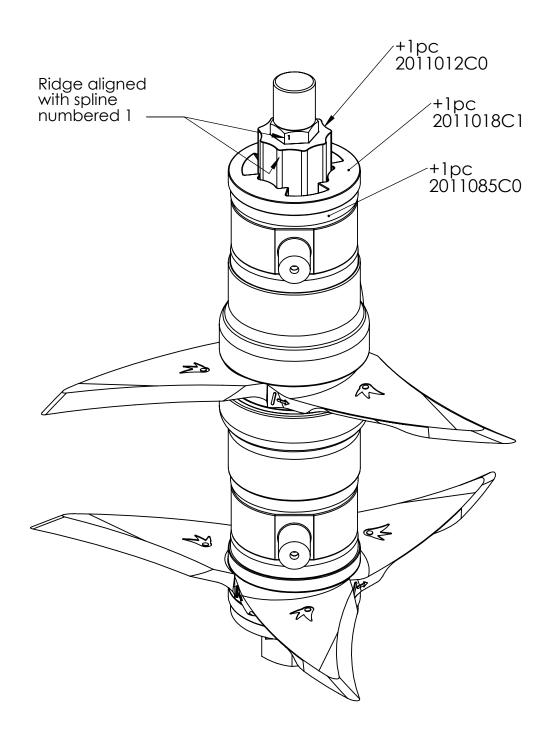
( contains	Assem prints to constituer	bly BOM Link: nt part prints ) AS	M987	403.xls			
	Drawing Name: REVISION 0 ASM987A03 DATE 3/28/2016 A:				PART NO. <b>ASM987A03</b>	DESCRIPTION: 3star Roller, CW	
B:			EDGES	BREAK SHARP	PROCESSES	USERVIT OF FRU	
C:	C: D:		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2°		Assemble  Grease	Soil Regeneration	
D:						Unlimited	
E:		DO NOT SCALE DRAWING			PROPRIETARY AND CONFIDENTIAL  THE INFORMATION CONTAINED IN THIS DRAWING IS		
NAME	SIGNATURE		A4	SCALE:1:4		THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL	
Daniel R. M.	Daniel R. M. SHEET 8 OF 13			REGENERATION UNLIMITED IS PROHIBITED.			



( contains	Assemble prints to constituer	oly BOM Link: It part prints ) AS	M987	403.xls			
_	Orawing Name: REVISION O DATE 3/28/2016				PART NO. <b>ASM987A03</b>	DESCRIPTION: 3star Roller, CW	
B: C:			EDGES UNLESS OTH		PROCESSES Assemble Grease	WEIGHT: 25.59Lbs  Soil Regeneration	
D: E: NAME SIGNATURE		LINEAR: 1/16" ANGULAR: 2°		Ciouso	Unlimited  PROPRIETARY AND CONFIDENTIAL		
		SCALE DRAWING  A4 SCALE:1:4			THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A		
Daniel R. M.	SIGNATURE		SHEET 9 OF 13			WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.	

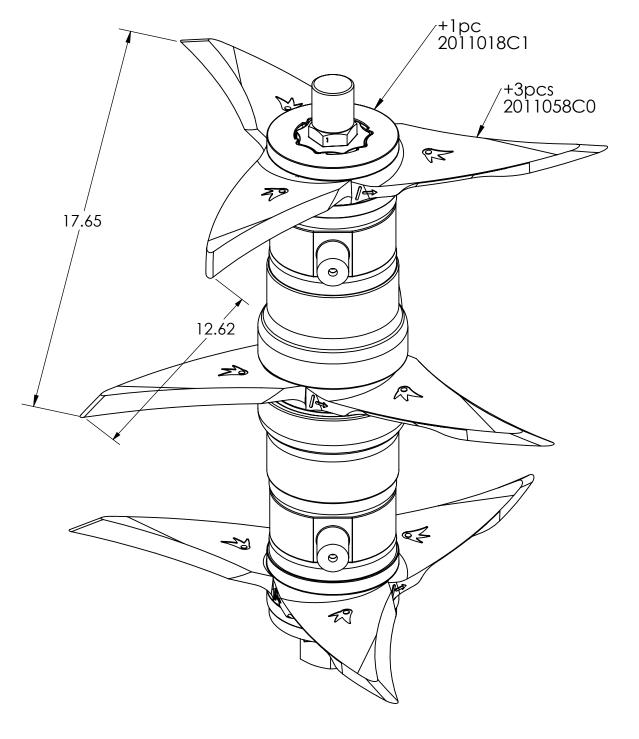


Assembly BOM Link: ( contains prints to constituent part prints ) ASM987A03.xls							
_	Drawing Name: REVISION 0 ASM987A03 DATE 3/28/2016 A:				PART NO. <b>ASM987A03</b>	DESCRIPTION: 3star Roller, CW	
В:			SURFACE FINISH:		PROCESSES Assemble Grease	WEIGHT: 25.59Lbs	
C: D: E:		Soil Regeneration Unlimited					
					PROPRIETARY AND CONFIDENTIAL  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED, ANY REPRODUCTION IN PART OR AS A		
NAME Daniel R. M.	SIGNATURE		SHEET 10 OF 13			WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.	

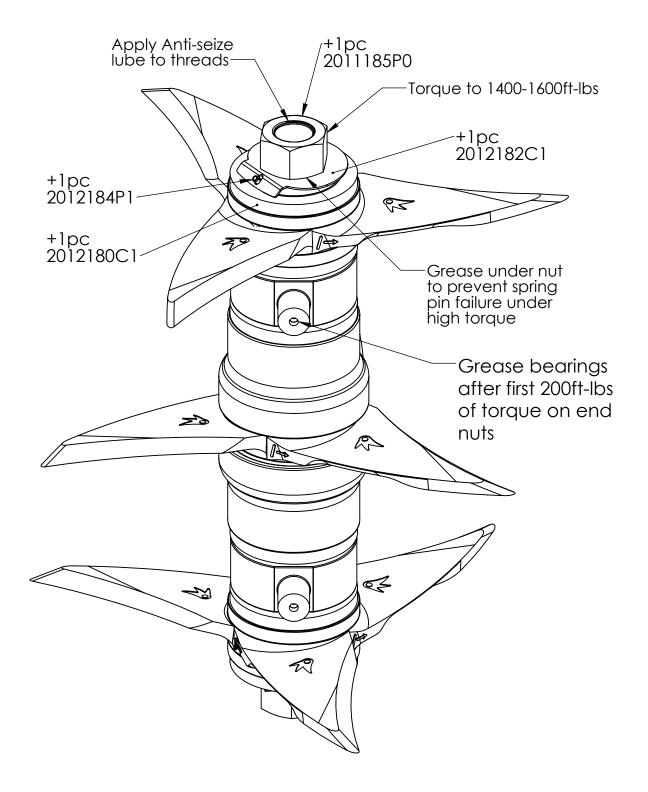


( contains	Assen prints to constitue	nbly BOM Link: ent part prints ) AS	M987 <i>A</i>	403.xls			
Drawing N ASM987		REVISION 0  DATE 3/28/2016			PART NO.	DESCRIPTION: 3star Roller, CW	
A:					ASM987A03		
B:			DEBUR AND EDGES	BREAK SHARP	PROCESSES		
			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16"		Assemble	WEIGHT: 25.59Lbs	
C: D: E:		Grease			Soil Regeneration Unlimited		
		ANGULAR	:: 2°		PROPRIETARY AND CONFIDENTIAL		
		DO NOT SCALE DRAWING			THE INFORMATION CONTAINED IN THIS DRAWING IS		
NAME	SIGNATURE		A4	SCALE:1:4		THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED, ANY REPRODUCTION IN PART OR AS A	
Daniel R. M.	OUEET 11		11 OF 13		WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.		

## STEP 11



( contains	Assem prints to constituer	oly BOM Link: nt part prints ) AS	M987	403.xls		
Drawing Name: REVISION 0 ASM987A03 DATE 3/28/2016 A:				PART NO.  ASM987A03  PROCESSES  Assemble  Grease	DESCRIPTION: 3star Roller, CW  WEIGHT: 25.59Lbs  Soil Regeneration Unlimited	
B: C: D:			DEBUR AND BREAK SHARP EDGES UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2°			
E:  NAME Daniel R. M.  SIGNATURE		DO NOT SCALE DRAWING  A4 SCALE:1:4  SHEET 12 OF 13			PROPRIETARY AND CONFIDENTIAL  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.	



( contains	Assem prints to constituer	bly BOM Link: nt part prints ) AS	M987	403.xls		
Drawing Name: REVISION 0 ASM987A03 DATE 3/28/2016 A:				PART NO. ASM987A03  PROCESSES  Assemble  Grease	DESCRIPTION: 3star Roller, CW  WEIGHT: 25.59Lbs  Soil Regeneration Unlimited  PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.	
B: C: D:			DEBUR AND BREAK SHARP EDGES  UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2°  DO NOT SCALE DRAWING  A4 SCALE:1:4  SHEET 13 OF 13			
E:  NAME Daniel R. M.						