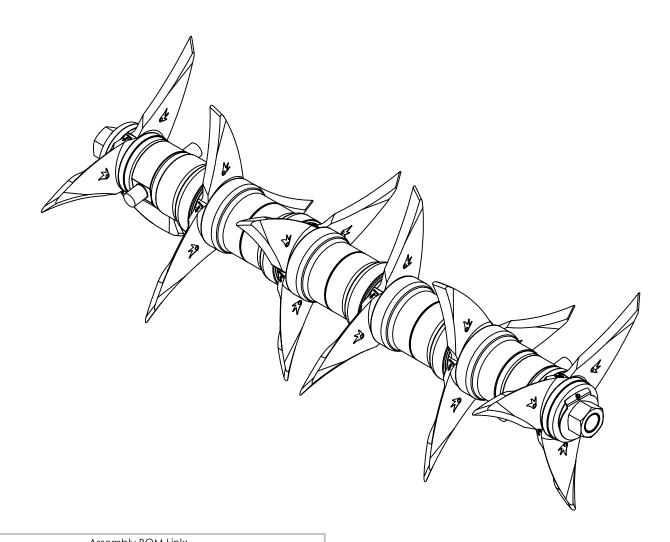
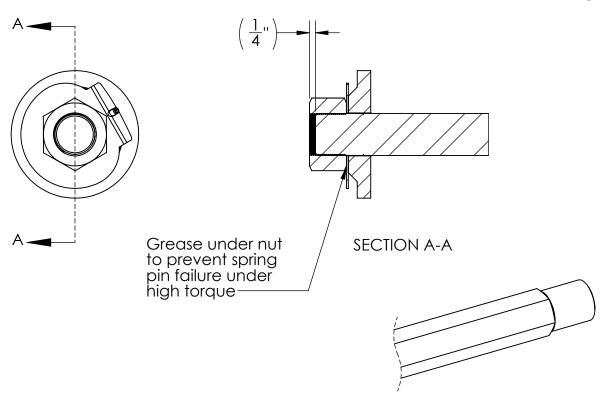
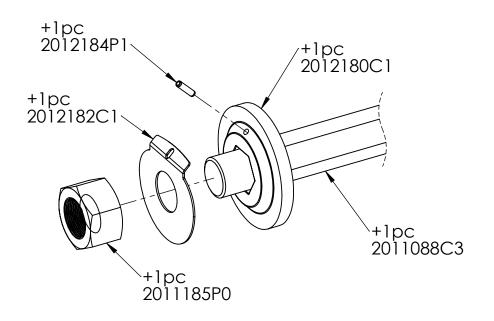
ITEM NO.	PartNo	QTY.	Weight	Description	Material	Length
1	2011012C0	6	2.49	ROLLER HARTING RING DRIVER	80-55-06	
2	2011018C1	12	2.37	Harting Ring, Cast	80-55-06	
3	2011058C0	18	4.884	CW Tine, Tabs Base, hard-faced	2011014C2	
4	2011074C1	8	20.96	Short Spacer, Cast	65-45-12	
5	2011085C0	4	3.50	End Cap	80-55-06	
6	2011088C3	1	42.86	Arbor Bolt, 6star	BAR HEX-1.75 4140 ANLD	57.375
7	2011185P0	2	1.60	1-3/4"-12 Grade 8 Hex Nut	Grade 8 Steel	
8	2012180C1	2	3.49	End Cap, drilled	2011085C0	
9	2012182C1	2	0.27	Roller nut lock flange	SH-14GA	2
10	2012184P1	2	0.008	1/4" x 1" Zinc-Plated Steel Slotted Spring Pin, MCM# 90692A742	MCM# 90692A742	
11	2014183P0	3	0.13	Flat roller bearing washer, BOKERS# 422395	BOKERS# 422395	0.125
12	ASM986A04	2	9.23	Roller Bearing Unit		

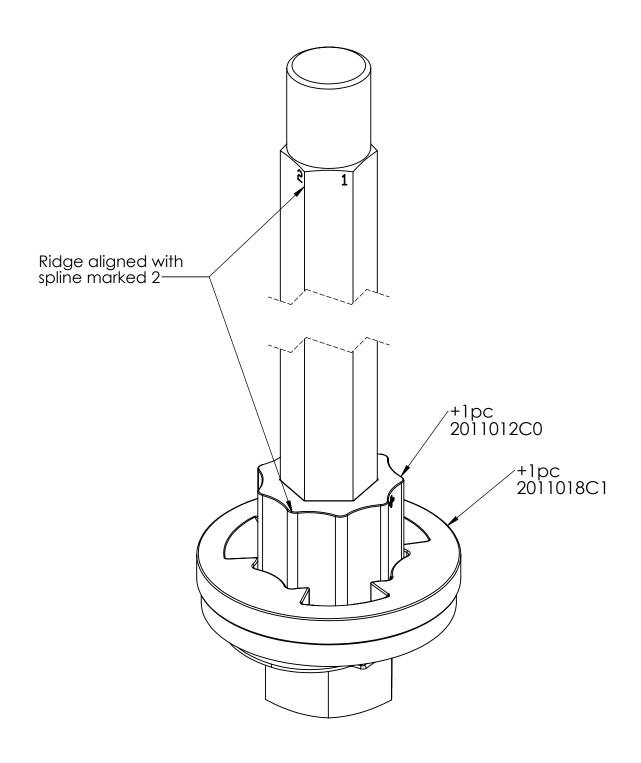


Assembly BOM Link: (contains prints to constituent part prints) ASM989A06.xls Drawing Name: DESCRIPTION: 0 REVISION 6star Roller, CW ASM989A06 ASM989A06 DATE 3/26/2016 A: DEBUR AND BREAK SHARP EDGES **PROCESSES** B: UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2° WEIGHT: 48.23Lbs Assemble C: Soil Regeneration Unlimited Grease D: DO NOT SCALE DRAWING PROPRIETARY AND CONFIDENTIAL E: THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED. A4 SCALE:1:8 SIGNATURE NAME SHEET 1 OF 19 Daniel R. M.

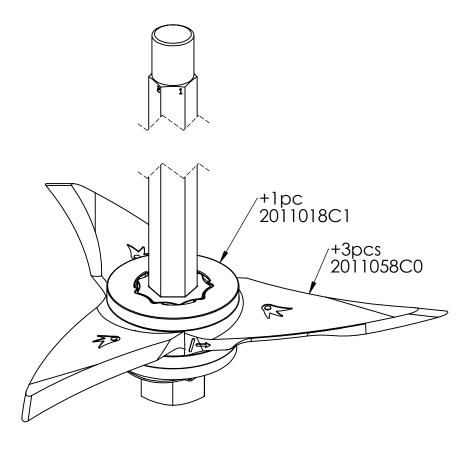




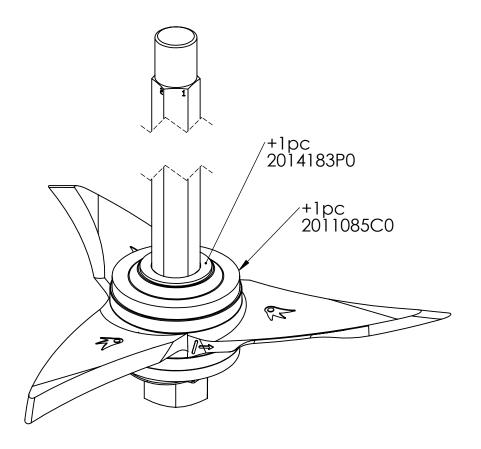
(contains prints to con	Assembly BOM Link: AS	M989/	406.xls		
Drawing Name:	revision 0			PART NO.	DESCRIPTION: 6star Roller, CW
ASM989A06			ASM989A06	osidi kollei, CW	
A:				A3/41/07/A00	
B:	DEBUR AND EDGES	BREAK SHARP	PROCESSES		
		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH:		Assemble	WEIGHT: 48.23Lbs
C:					Soil Regeneration
D:		LINEAR: 1/16" ANGULAR: 2° DO NOT		Grease	Unlimited
E:				PROPRIETARY AND CONFIDENTIAL	
<u></u>		SCALE DRAWING			THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION
NAME SIGNATURE	NAME SIGNATURE		SCALE:1:4		UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL
Daniel R. M.		SHEET	2 OF 19		REGENERATION UNLIMITED IS PROHIBITED.



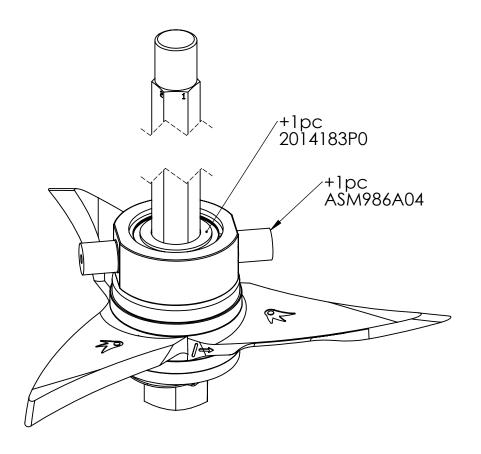
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_	Orawing Name: REVISION 0 DATE 3/26/2016				PART NO. ASM989A06	DESCRIPTION: 6star Roller, CW	
B: C:			DEBUR AND BREAK SHARP EDGES UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2°		PROCESSES Assemble Grease	WEIGHT: 48,23Lbs Soil Regeneration Unlimited	
NAME SIGNATURE Daniel R. M.		DO NOT SCALE DRAWING A4 SCALE:1:2 SHEET 3 OF 19			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.		



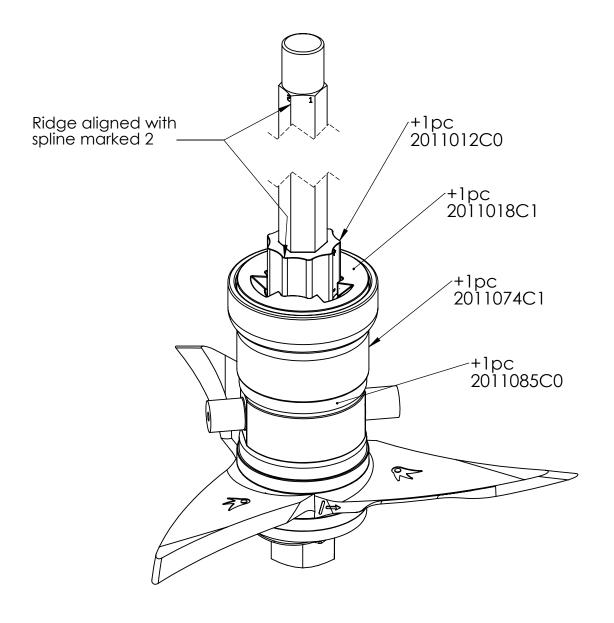
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Drawing Name: REVISION 0					PART NO.	DESCRIPTION: 6star Roller, CW
A:	M989A06 DATE 3/26/2016				ASM989A06	
B:			DEBUR AND BREAK SHARP EDGES		PROCESSES	
C:	C:		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2°		Assemble Grease	Soil Regeneration Unlimited
D:						
E:		DO NOT SCALE DRAWING			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS	
		A4 SCALE:1:2			THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A	
NAME Daniel R. M.	SIGNATURE		SHEET 4 OF 19			WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.



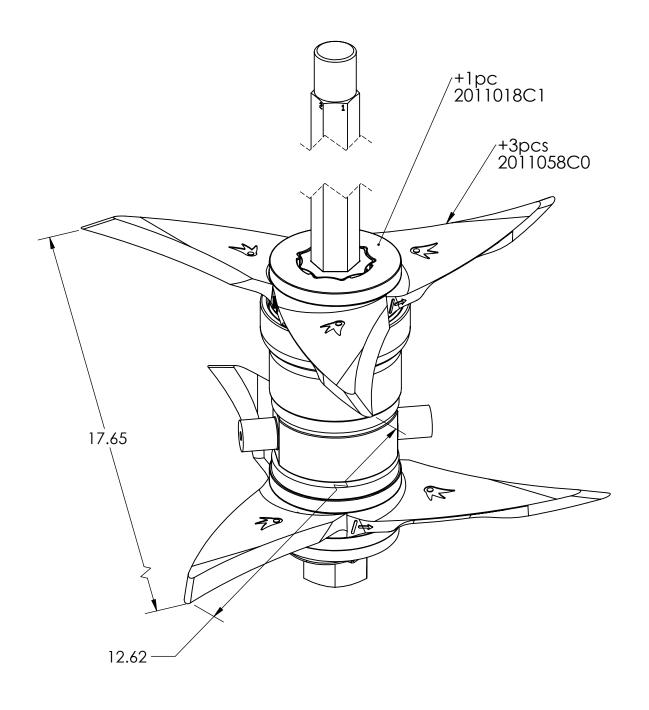
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_	ASM989A06 DATE 3/26/2016				PART NO. ASM989A06	DESCRIPTION: 6star Roller, CW
B: C:		DEBUR AND BREAK SHARP EDGES UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2°		PROCESSES Assemble Grease	WEIGHT: 48.23Lbs Soil Regeneration Unlimited	
E: NAME SIGNATURE Daniel R. M.		DO NOT SCALE DRAWING A4 SCALE:1:2 SHEET 5 OF 19			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.	



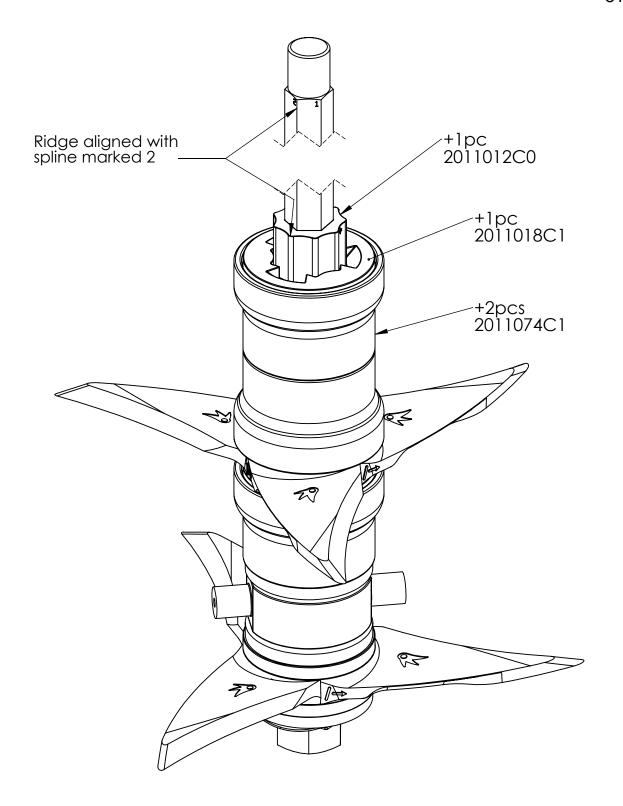
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Drawing Name: REVISION 0					PART NO.	DESCRIPTION: 6star Roller, CW
A:	M989A06 DATE 3/26/2016				ASM989A06	
B:			DEBUR AND BREAK SHARP EDGES		PROCESSES	
C·	C:		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2°		Assemble	WEIGHT: 48.23Lbs
					Grease	Soil Regeneration Unlimited
E:		DO NOT SCALE DRAWING			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS	
		A4 SCALE:1:2			THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A	
NAME Daniel R. M.	SIGNATURE		SHEET 6 OF 19			WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.



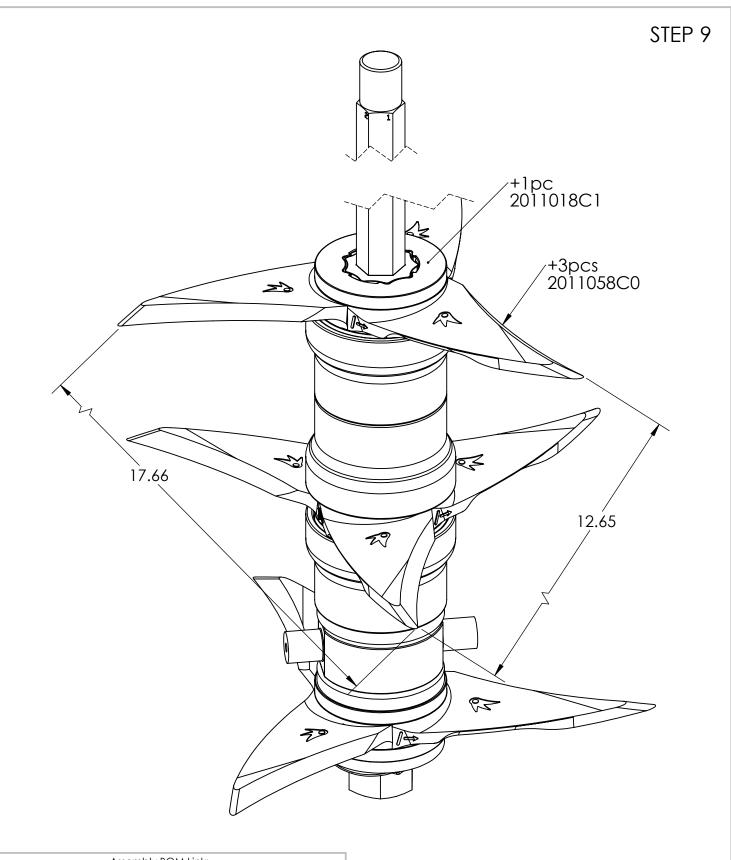
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Drawing Name: REVISION 0					PART NO.	DESCRIPTION: 6star Roller, CW
A:	M989A06 DATE 3/26/2016				ASM989A06	
B:			DEBUR AND BREAK SHARP EDGES		PROCESSES	
C·	C:		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2°		Assemble Grease	WEIGHT: 48.23Lbs
						Soil Regeneration Unlimited
E:		DO NOT SCALE DRAWING			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS	
		A4 SCALE:1:2			THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A	
NAME Daniel R. M.	SIGNATURE		SHEET 7 OF 19			WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.



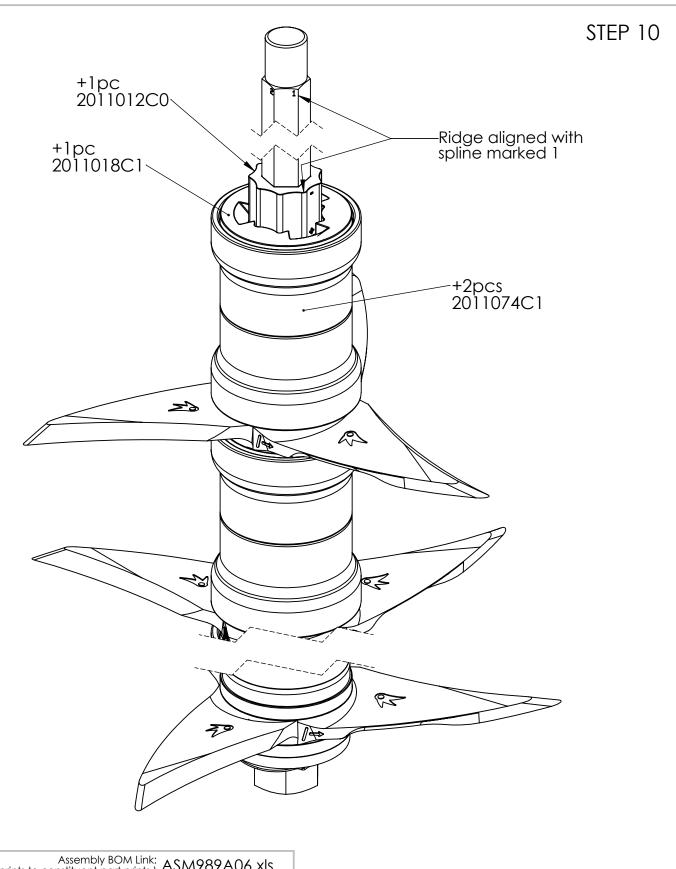
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Drawing Name: ASM989A06 A:	SM989A06 DATE 3/26/2016			PART NO. ASM989A06	DESCRIPTION: 6star Roller, CW
B:	EDGES	BREAK SHARP ERWISE SPECIFIED:	PROCESSES	WEIGHT: 48.23Lbs	
C:			S ARE IN INCHES NISH: SS: 16"	Assemble Grease	Soil Regeneration Unlimited
Б:		ANGULAR: 2° DO NOT SCALE DRAWING			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS
NAME SIGNATURE Daniel R. M.	CUEET O OF 10			THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.	



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	Drawing Name: REVISION 0 ASM989A06 DATE 3/26/2016				PART NO.	DESCRIPTION: 6star Roller, CW
A:					ASM989A06	
B:	В:			BREAK SHARP	PROCESSES	
C:				ERWISE SPECIFIED: S ARE IN INCHES	Assemble	WEIGHT: 48.23Lbs
C.			SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2°		Grease	Soil Regeneration Unlimited
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			A4 SCALE:1:2			
NAME Daniel R. M.	SIGNATURE		SHEET 9 OF 19			WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.

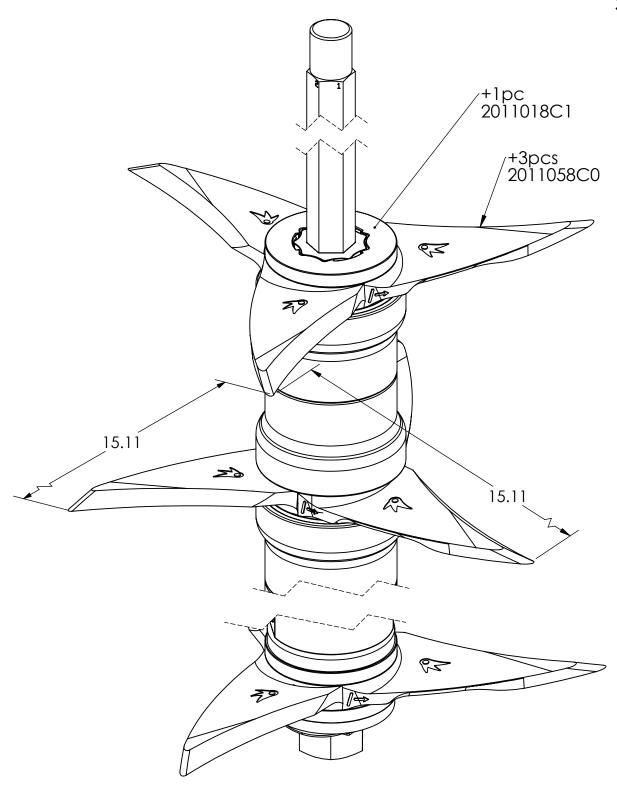


Assembly BOM Link: (contains prints to constituent part prints) ASM989A06.xls DESCRIPTION: 6star Roller, CW Drawing Name: 0 REVISION ASM989A06 ASM989A06 DATE 3/26/2016 A: DEBUR AND BREAK SHARP EDGES **PROCESSES** B: UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2° WEIGHT: 48.23Lbs Assemble C: Soil Regeneration Unlimited Grease D: DO NOT SCALE DRAWING PROPRIETARY AND CONFIDENTIAL E: THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED. A4 SCALE:1:2 SIGNATURE NAME SHEET 10 OF 19 Daniel R. M.

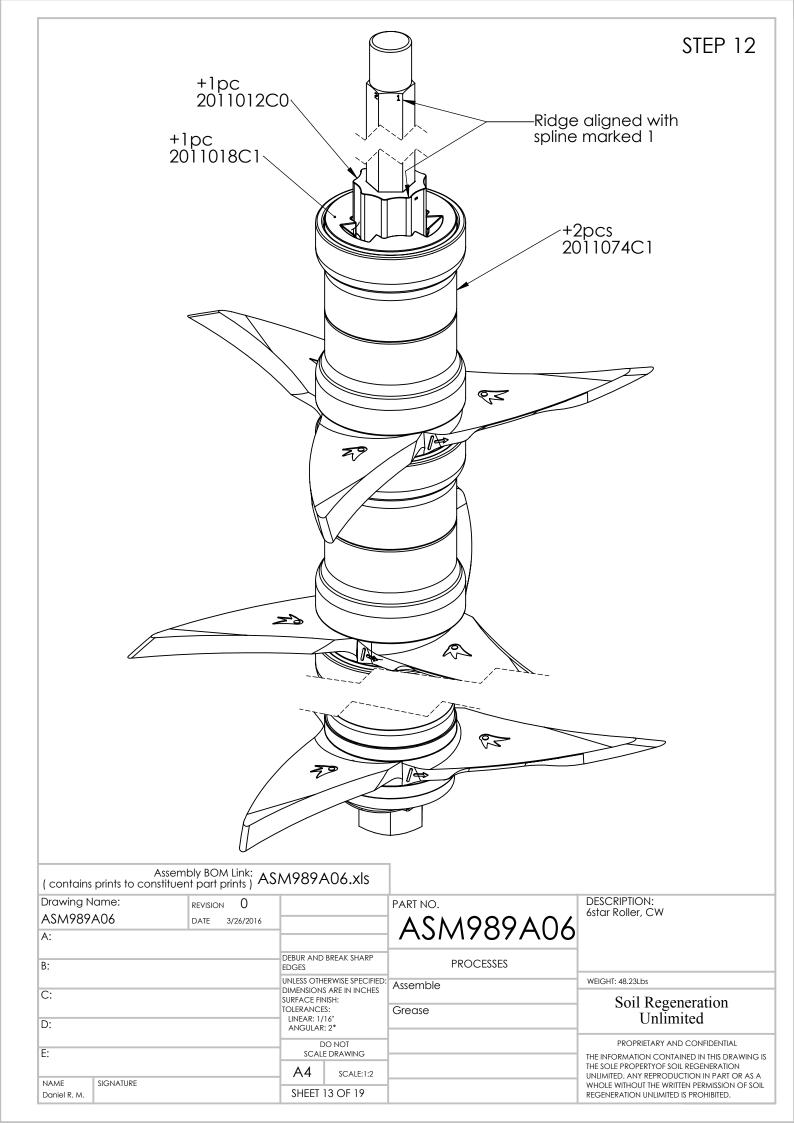


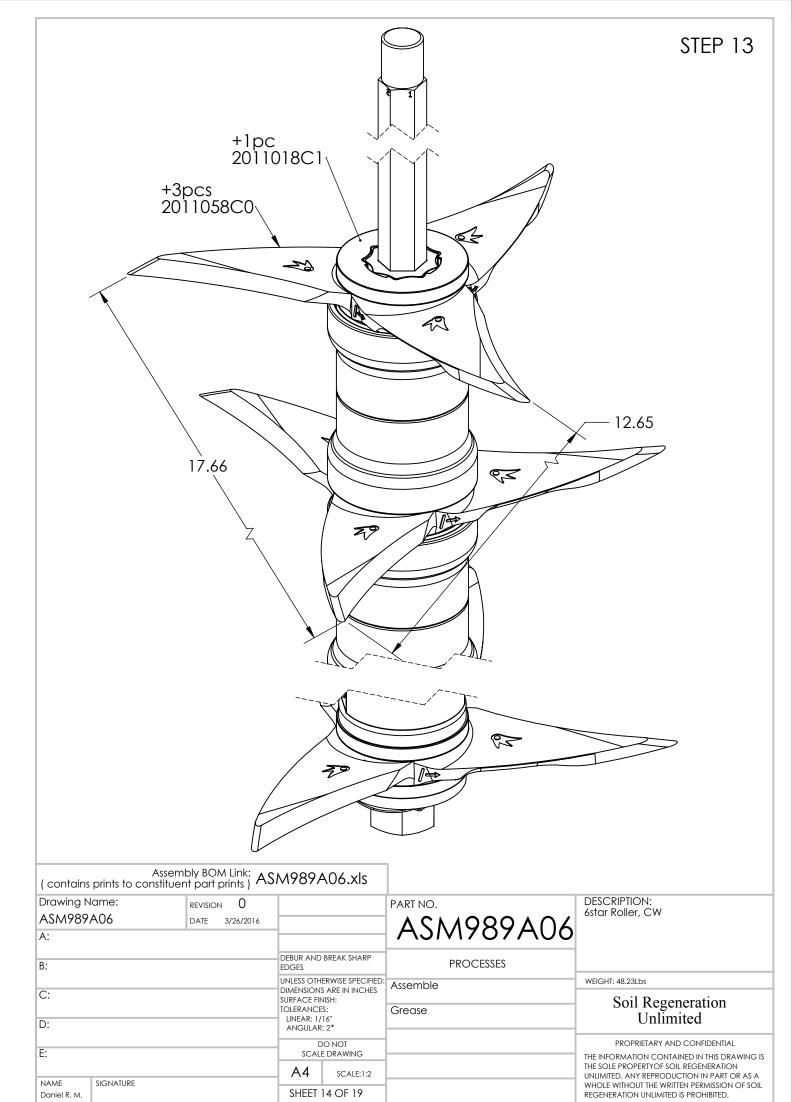
Assembly BOM Link: (contains prints to constituent part prints) ASM989A06.xls DESCRIPTION: Drawing Name: 0 REVISION 6star Roller, CW ASM989A06 ASM989A06 DATE 3/26/2016 A: DEBUR AND BREAK SHARP EDGES **PROCESSES** B: UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2° WEIGHT: 48.23Lbs Assemble C: Soil Regeneration Unlimited Grease D: DO NOT SCALE DRAWING PROPRIETARY AND CONFIDENTIAL E: THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED. A4 SCALE:1:2 SIGNATURE NAME SHEET 11 OF 19 Daniel R. M.





Assembly BOM Link: (contains prints to constituent part prints) ASM989A06.xls Drawing Name: DESCRIPTION: 0 REVISION 6star Roller, CW ASM989A06 ASM989A06 DATE 3/26/2016 A: DEBUR AND BREAK SHARP EDGES **PROCESSES** B: UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2° WEIGHT: 48.23Lbs Assemble C: Soil Regeneration Unlimited Grease D: DO NOT SCALE DRAWING PROPRIETARY AND CONFIDENTIAL E: THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED. A4 SCALE:1:2 SIGNATURE NAME SHEET 12 OF 19 Daniel R. M.



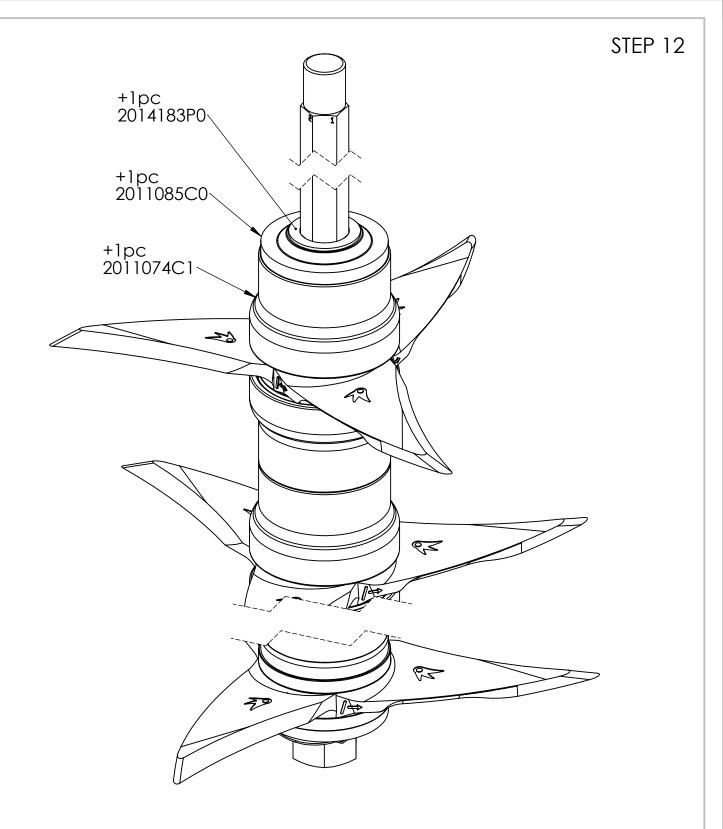


SHEET 14 OF 19

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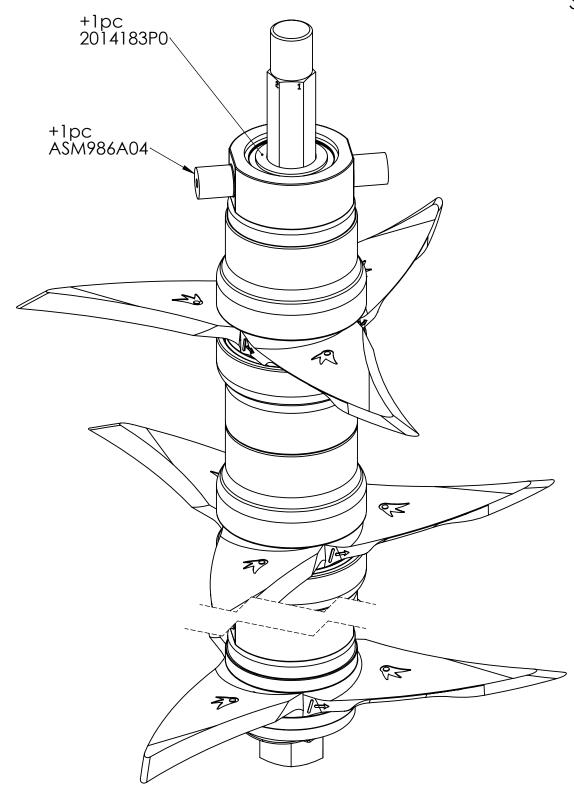
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Daniel R. M.

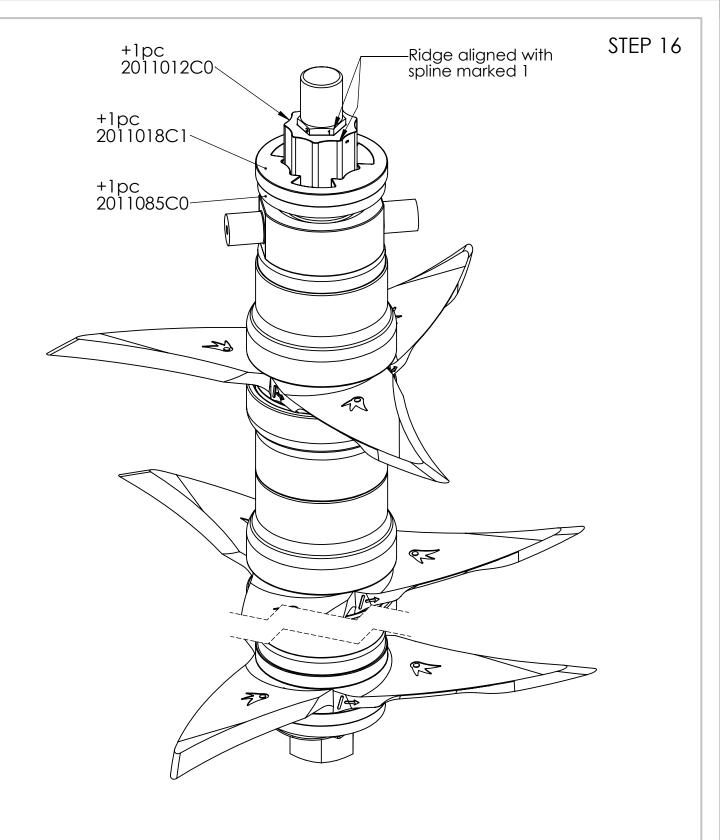


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orawing Name: ASM989A06 DATE 3/26/2016				ASM989A06	DESCRIPTION: 6star Roller, CW
B:	EDGES	BREAK SHARP ERWISE SPECIFIED:	PROCESSES	WEIGHT: 48.23Lbs	
C:			S ARE IN INCHES NISH: ES: 16"	Assemble Grease	Soil Regeneration Unlimited
Б:		ANGULAR: 2° DO NOT SCALE DRAWING			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS
NAME SIGNATURE Daniel R. M.	CUEET 15 OF 10			THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.	

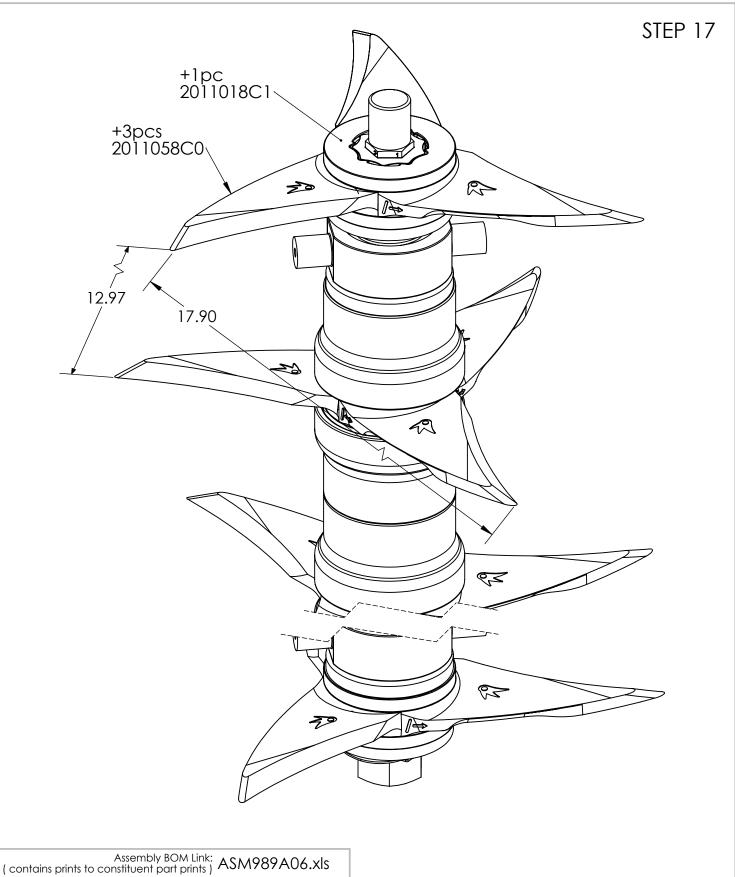




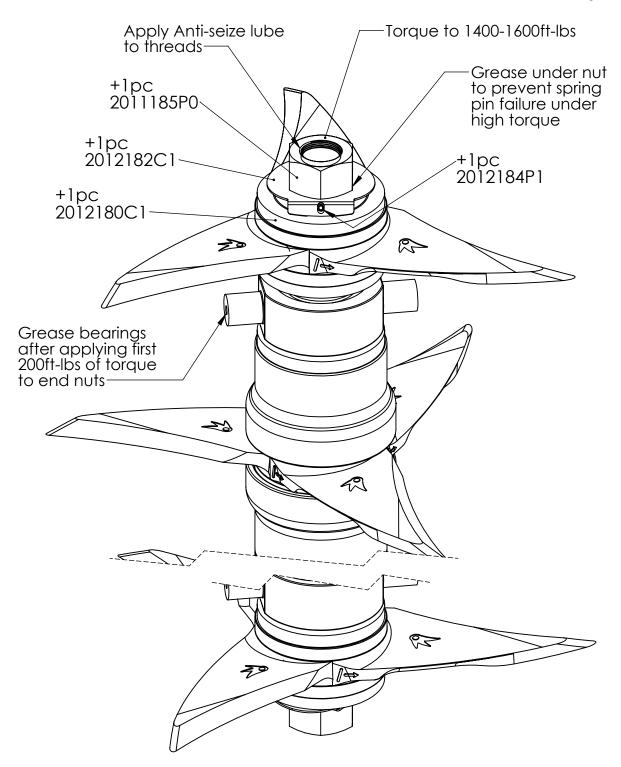
Assembly BOM Link: ASM989A06.xls (contains prints to constituent part prints) Drawing Name: DESCRIPTION: 0 REVISION 6star Roller, CW ASM989A06 ASM989A06 DATE 3/26/2016 A: DEBUR AND BREAK SHARP EDGES **PROCESSES** B: UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2° WEIGHT: 48.23Lbs Assemble C: Soil Regeneration Unlimited Grease D: DO NOT SCALE DRAWING PROPRIETARY AND CONFIDENTIAL E: THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED. A4 SCALE:1:2 SIGNATURE NAME SHEET 16 OF 19 Daniel R. M.



(contains prints to cons	ssembly BOM Link: hituent part prints) AS	M989A	406.xls		
Drawing Name: ASM989A06 A:	SM989A06 DATE 3/26/2016			PART NO. ASM989A06	DESCRIPTION: 6star Roller, CW
B:	EDGES	BREAK SHARP ERWISE SPECIFIED:	PROCESSES	WEIGHT: 48.23Lbs	
C:			S ARE IN INCHES NISH: SS: 16"	Assemble Grease	Soil Regeneration Unlimited
Б:		ANGULAR: 2° DO NOT SCALE DRAWING			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS
NAME SIGNATURE Daniel R. M.	0UEET 17 OF 10			THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED.	



DESCRIPTION: 6star Roller, CW Drawing Name: 0 REVISION ASM989A06 ASM989A06 DATE 3/26/2016 A: DEBUR AND BREAK SHARP EDGES **PROCESSES** B: UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: 1/16" ANGULAR: 2° WEIGHT: 48.23Lbs Assemble C: Soil Regeneration Unlimited Grease D: DO NOT SCALE DRAWING PROPRIETARY AND CONFIDENTIAL E: THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTYOF SOIL REGENERATION UNLIMITED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOIL REGENERATION UNLIMITED IS PROHIBITED. A4 SCALE:1:2 SIGNATURE NAME SHEET 18 OF 19 Daniel R. M.



Asset (contains prints to constitution	mbly BOM Link: ent part prints) AS	M989 <i>A</i>	406.xls		
Drawing Name: REVISION 0 ASM989A06 DATE 3/26/2016 A:				PART NO. ASM989A06	DESCRIPTION: 6star Roller, CW
B:	DEBUR AND BREAK SHARP EDGES UNLESS OTHERWISE SPECIFIED:		PROCESSES	WEIGHT: 48.23Lbs	
C:			S ARE IN INCHES VISH: SS: 16"	Assemble Grease	Soil Regeneration Unlimited
D:		DO NOT			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS
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